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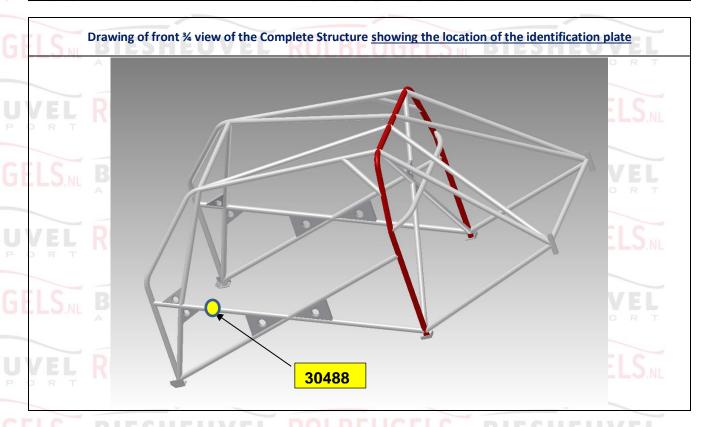
# SAFETY CAGE SPECIFICATION GELS

Biesheuvel Autosport is a KNAF certified company for installations off roll-bars
This roll bar is built in under Annexe J artikel 253 self construction

Safety Cage Manufact	urer Biesheuvel Autosport ROLRFIGES
Add	ress Rijksweg 37
FIS. BIESHEUY	4255 GE Nieuwendijk
AUTOSPO	Netherlands A U T O S P O R T
Phone n° + E	mail <u>info@biesheuvel.nl</u> <u>Inf</u>

#### The structure shown on this form is manufactured for the following vehicle:

N	/lake	NISSAN	Model	<u>\$15</u>	Year/Model Identifier	1996 T
10.07	ehicle H	omologation Number(s)* able	.NL B	NASHEUVEL	ROLBEUGE	LS.NL

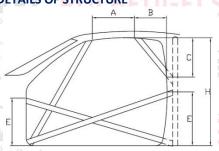






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### DETAILS OF STRUCTURE



A = 460 mm

<u>460</u> mm

B= <u>130</u>

HEUVE

mm

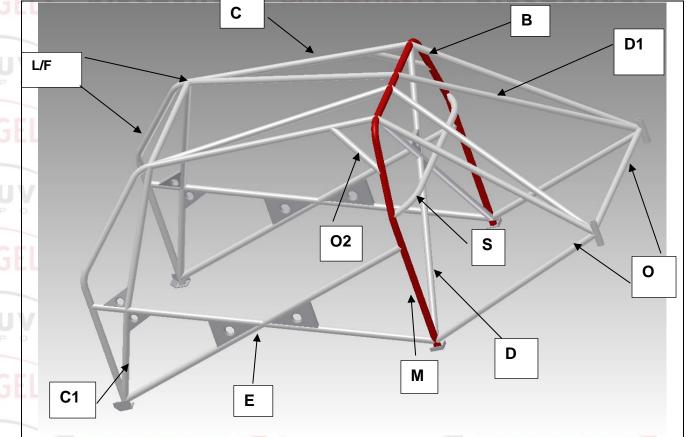
(E is highest figure only)

All Dimensions ± 5mm

### BIESHEUVEL ROLBEUGELS, BIESHEUVE

Method of attachment to Body Shell	Welded	
Weight of Safety Cage, inc. fastenings	45 kg	ROLBEUGELS

#### LABELLED DRAWING OF THE SAFETY CAGE STRUCTURE SHOWING ALL TUBING DIMENSIONS



SHEUVEL ROLBEUGELS, BIESHEUVEL ROLBEUGELS

SNI BIESHEUVEL

**ROLBEUGELS.NL** 

BIESHEUVEL





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ROLBEUGELS, BIESHEUVEL ROLBEUGELS,

All Dimensions <u>+</u> 0.1mm		RT	S P O R T		
Tube / Member	Label	Grade of Steel	External Diameter (OD)	Wall Thickness	Min. Tensile Strength
Main Rollbar	<u>M</u>	E235EN/10305-1	45.0 mm	2.5 Mm	480 N/mr
Front/Lateral Rollbar	<u>L/F</u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mr
Backstays	<u>B</u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mn
Main rollbar Tollagonal members	O SDP C	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mr
Backstay Diagonal members	<u>D1</u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mn
Roof Reinforcements	EUcul	E235EN/103050-1	40.0 mm	2.0 Mm	480 N/mr
Doorbars	<u>E</u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mn
Windscreen Pillar Reinforcements	<u>C1</u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mn
Harness Bar	0 5 P 6	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mn
OPTINAL TUBES	ELICE	C DIE	mm	Mm	N/mn
OPTINAL TUBES	0	E235EN/103050-1	40.0 pmm R	2.0 Mm	480 N/mn
	<u>02</u>	<u>DIN2391</u> <u>25CRM04</u>	30.0 mm	1.5 Mm	700 N/mn
S.NL BIES	HEUV	EL ROL	BEUGHILS	B Mm	N/mn
A 0 1	0 5 7 6	38. 1	mm	mm	N/mn
T DOLD	FLICE	CBIE	mm	mm F	N/mn

Total length of all tubes < 40 mm OD	mm	15 m maximum
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ROI BELIGELS

BIESHEUVEL

**ROLBEUGELS.N** 

UGELS BIESHEUVI

**ROLBEUGELS.N** 

BIESHEUVEL

HEUVEL

ROLBEUGELS

BIESHEUVEL

ROLBEUGELS.N

BEUGELS

BIESHEUVEL

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## VEL ROLBEUGELS, BIESHEUVEL ROLBEUGELS.

PHOTO 1 FRONT ¾ VIEW OF CAGE



PHOTO 2
REAR ¾ VIEW OF CAGE



PHOTO 3 VIEW FROM SIDE OF CAR



PHOTO 4
MAIN ROLLBAR TO FLOOR ATTACHMENT



PHOTO 5
REAR BACKSTAY TO BODYSHELL ATTACHMENT



PHOTO 6
FRONT ROLLBAR TO FLOOR ATTACHMENT







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РНОТО 7

FRONT ROLLBAR TO "A" PILLAR ATTACHMENT



РНОТО 8

MAIN ROLLBAR TO "B" PILLAR ATTACHMENT

JGELS.NL BIESHEUVEL
EUVEL ROLBEUGELS.NL

GELS.NL BIESHEUVEL

РНОТО 9

ATTACHMENT TO FRONT SUSPENSION

BIESHEUVEL ROL

EL ROLBEUGELS

BIESHEUVEL

PHOTO

Chassis Identification Number



**PHOTO 10** 

ANTI-INTRUSION DOORBAR - DRIVER



**PHOTO 11** 

ANTI-INTRUSION DOORBAR - CO-DRIVER



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PHOTO 12 SHOULDER HARNESS ATTACHMENT - DRIVER



PHOTO 13 SHOULDER HARNESS ATTACHMENT – CO DRIVER



PHOTO 14
LOCATION OF INDENTIFICATION PLATE

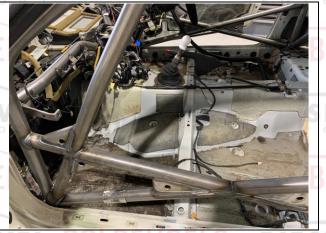


PHOTO 16
DETAILS OF INDENTIFICATION PLATE



PHOTO 17



PHOTO 18
OTHER DETIALS OF CAGE



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1	V.I.N. or Chassis Identification Number	GBYARUYS15UD4C-AB ROLE LOGELS	ir.
	Safety cage identification Number	30488	

#### **MANUFACTURER'S DECLARATION AND DETAILS:**

I declare that the Safety Cage Structure described on this form and fitted to the vehicle described above:

- was constructed and installed in accordance with the specifications and design shown herein.
- has been manufactured so that all aspects of the Safety Cage design, including configuration and strength requirements and welded and demountable joints and mountings, will be in conformity with the requirements of the FIA Homologation Regulations for Safety Cages.
- has been identified by an engraved plate bearing the name or logo of the manufacturer, (Biesheuvel Autosport)

Manufacturer's Name	Biesheuvel Autosport	AUTOSPORT
Address	Rijksweg 37	
VEL ROLBEUGELS	4255 GE Nieuwendijk	
TIC DIECHELINA	<u>Netherlands</u>	DIECIII WORLY EI
Phone n° + Email T O 5 P O F	0031 183 403400 ULL J.N. info@biesheuvel.nl	Manufacturer Stamp — here
Signature:	BIESHEUVEL Insert signature heres PORT	
Name of Signatory#:	N Biesheuvel	

#### MANUFACTURER'S AGENT: (For Safety Cages installed by an Agent)

The following Agent is authorised to act on the manufacturer's behalf to install this Safety Cage design.

Agent's Name	<b>GB Metaal Techniek</b>	
Address BIESHEUVI	Bredesteeg 2	BIESHEUVEL
	4255 GH Nieuwendijk	
VEL ROLBEUGELS	Netherlands S H E U V E L	<b>ROLBEUGELS.NL</b>
Phone n° + Email	0031 622607952 info@rolbeugels.nl	

Instructions to the installer of the Safety Cage

ROLBEUGELS.NL BIESHEUVEL ROLBEUGELS.NL

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